

PLCS6F - Siemens S7-200 PLC



Picture is a representation and PLC fitted may vary

Key Features:

- 24V dc digital I/O
- Enables students to test and debug control programs
- Colour coded 4mm terminals
- Easy connection to application via 'D' connectors
- Built-in EEPROM memory
- Switched inputs
- 14 dc Inputs 10 digital transistor Outputs and 8 relay outputs

The PLCS6F is a Siemens S7-200 on a mounting frame with easy connections and test switches. The Simatic S7-200 family of programmable controllers are a compact and powerful micro PLC solution for automation tasks. The S7-200 communication port connects to a PC allowing the CPU to be programmed using Siemens software.

All inputs and outputs are accessed via 'D' type connectors or 4mm sockets. The 'D' type connectors also allow easy connection to other devices with connecting cables. This feature eliminates the need for students to wire the device to the PLC each time reducing wear to the PLC and potential damage. The mounting frame also includes switched inputs that allow the PLC control programs to be developed 'stand alone' and the process can be simulated using the switched inputs. Simulation of inputs is provided by both toggle and momentary switches.

Specification

I/O Capabilities 14 x 24V dc inputs

10 x transistor digital outputs

8 x relay outputs

Power Supply Voltage 24V

Load Voltage Lower Limit: 20.4V

Upper Limit: 28.8V

Input Current Max including load: 12A at 28.8V

 $\begin{array}{ll} \text{Max Power Consumption} & 110-700 \text{mA} \\ \text{Operating Temperature} & 0^{\circ}\text{C to } 55^{\circ}\text{C} \\ \text{Operating Humidity} & 5 \text{ to } 95\% \\ \end{array}$

Input Specifications Input Type: 24V DC

For signal "0": 5V dc For signal "1": 15V dc Potential Separation: 6 and 8

Digital Output Specifications Output Type: Transistor

Output Voltage for '1' signal: 20V dc

Potential Separation: Optocoupler in groups of 5. Maximum Output Current for '1' signal: 750mA Minimum Output Current for '0' signal: 10μA

Maximum Delay 0 to 1: 15μs Maximum Delay 1 to 0: 130μs

Switching Capacity for Resistive load: 0.75A

Switching Capacity for Lamp: 5W

Memory Size and Type 12KB program memory and 8KB data memory.

Programming Language LAD, FBD, STL

Counter 256

of these retentive: 256 with battery

Counting Range: 0 to 32767

Timers 256

of these retentive: 64 with battery Range: 4 timers @ 1ms to 30s 16 timers @ 10ms to 5 minutes 236 timers @ 100ms to 54 minutes

Communications Port RS485

Dimensions 165.5 x 80 x 62mm

Mounting Frame (MF1)

Mounting Frame Type PCB Mounted in a durable plastic box

Connectors 15 pin 'D' socket for outputs, 15 pin 'D' plug for inputs

4mm terminals

Input Switches 6 x toggle

4 x momentary push

Power Supply 24V DC fused
Dimensions 290 x 230 x 90mm

Ordering Information

Model Number: PLCS6F

Consists of: 1 x Siemens S7-200 CPU222 mounted on

1 x Pre-wired PCB Mounting Frame

1 x Development Plug 1 x User Manual

Notes.

- 1. Specification is subject to change without notice.
- 2. All dimensions are in mm unless otherwise stated

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